

OIML Member State
The Netherlands

Number R137/2012-A-NL1-20.04 revision 1
Project number 2587679
Page 1 of 5

Issuing authority **NMi Certin B.V.**
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Applicant and Manufacturer **Transus Instruments B.V.**
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Identification of the certified type **An ultrasonic gas meter**
Type: UIM-4F

Characteristics See page 2 and further

This OIML Certificate is issued under scheme A

This Certificate attests the conformity of the above identified type (represented by the sample(s) identified in the OIML Type Evaluation Report) with the requirements of the following Recommendation of the International Organization of Legal Metrology (OIML):

R 137-1 (2012) "Gas meters"

Accuracy class 0,5 and/or 1,0 (depending on installation conditions)

This Certificate relates only to the metrological and technical characteristics of the type of measuring instrument covered by the relevant OIML International Recommendation identified above. This Certificate does not bestow any form of legal international approval.

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Issuing Authority **NMi Certin B.V., OIML Issuing Authority NL1**
26 March 2021

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OIML Member State
The Netherlands

Number R137/2012-A-NL1-20.04 revision 1
Project number 2587679
Page 2 of 5

The conformity was established by the results of tests and examinations provided in the associated reports:

- No. NMI-16200107-01R1 dated 15 December 2016 that includes 52 pages.
- No. NMI-1901574-01 dated 2 November 2017 that includes 13 pages.
- No. NMI-2258343-01 dated 20 September 2019 that includes 17 pages.
- No. NMI-2258343-02 dated 23 April 2020 that includes 11 pages.
- No. NMI-2587679-01 dated 25 March 2021 that includes 14 pages.

Characteristics of the measuring instrument

In Table 1 the general characteristics of the measuring instrument are presented. Table 2 gives an overview of the general characteristics of the family of instruments.

Table 1 General characteristics

Destined for the measurement of	Gas volume	
Environmental classes	M1 / E2	
Accuracy class	0,5 and/or 1,0	
Maximum pressure	153 bar(a)	
Ambient temperature range	-25 ... +55 °C	
Gas temperature range	-25 ... +55 °C	
Designed for	Condensing humidity	
Orientation	All orientations	
Power supply voltage	18..28 V DC	
Software identification	Main version: 1.0.3 FPGA version: 1.0.0	Checksum: E9B0C4B7
	Main version: 1.0.4 FPGA version: 1.0.1	Checksum: 77A54A9D
	Main version: 1.0.6 FPGA version: 1.0.4	Checksum: 43F6D289
	Main version: 1.0.7 FPGA version: 1.0.4	Checksum: 544882BB
	Main version: 2.0.1 FPGA version: 2.0.1	Checksum: 67D31506
	Main version 2.3.1 FPGA version 2.3.0	Checksum: 3C12C30A

OIML Member State
The Netherlands

Number R137/2012-A-NL1-20.04 revision 1
Project number 2587679
Page 3 of 5

The meter consists of a cylindrical spool piece with 4 horizontal paths. Multiple configurations can be combined in a single housing:

- 4 paths configuration Single meter;
- 4+1 configuration 4 pay and 1 check;
- 4+2 configuration 4 pay and 2 check;
- 4+3 configuration 4 pay and 3 check;
- 4+4 configuration Either as Pay and check or as 2 separate meters.

When the meter is equipped with a double meter configuration, the pay and check meter shall have a different indicator. A clear distinction between Pay and check indicator shall be present, both meters must have their own nameplate with unique serial number.

Table 2 General characteristics of the family of instruments

Diameter		V_{\max} [m/s]	V_{\min} [m/s]	V_t [m/s]
Nominal size [-]	Inner diameter [mm]			
3" / DN80	70 ~ 80	35,00	0,51	1/10 V_{\max}
4" / DN100	80 ~ 105	33,50	0,51	
6" / DN150	130 ~ 155	30,00	0,40	
8" / DN200	180 ~ 210	30,00	0,30	
10" / DN250	230 ~ 260	30,00		
12" / DN300	270 ~ 320	30,00		
14" / DN350	300 ~ 345	30,00		
16" / DN400	350 ~ 390	30,00		
18" / DN400	380 ~ 440	30,00		
20" / DN450	450 ~ 490	30,00		
24" / DN550	520 ~ 590	29,00		
30" / DN700	680 ~ 730	28,00		

OIML Member State
The Netherlands

Number R137/2012-A-NL1-20.04 revision 1
Project number 2587679
Page 4 of 5

The corresponding flow rates can be calculated as follows:

$$Q = v \cdot \frac{1}{4} \cdot \pi \cdot D^2 \cdot 3600$$

Where:

Q = flow rate [m³/h]

v = velocity [m/s]

D = internal diameter [m]

Higher values of Q_{\min} and lower values of Q_{\max} are allowed on condition that $Q_{\min} \leq 0,05 Q_{\max}$ and $Q_{\max} / Q_t \geq 5$.

Installation conditions:

Installation of the gas meter

The meter needs to be installed according one of the following configurations for mild and/or severe flow disturbance:

- Mild and severe flow disturbance, **class 0.5**:
 - o Upstream: a minimum of 5D + NOVA 50E + 10D of straight pipe.
Downstream: a minimum of 4D straight pipe.
The flow conditioner shall be a NOVA 50E compliant design.
- Mild and severe flow disturbance, **class 0.5**:
 - o Upstream: a minimum of 5D + PTB Flow conditioner + 5D of straight inlet pipe.
Downstream: a minimum of 3D straight pipe.
The flow conditioner shall be a PTB compliant design.
- Mild flow disturbance, **class 1.0**:
 - o Upstream: a minimum of 2D + TI TWIN type flow conditioner + 3D of straight inlet pipe.
Downstream: a minimum of 3D straight pipe.
The TI TWIN type flow conditioner shall be a PTB & NOVA 50E compliant design.

The detailed installation requirements and the construction of the TI TWIN type flow conditioner are recorded in EU-Type examination certificate T10983.

Thermowell

A thermowell may be mounted at 2D - 5D from the outlet of the meter.

OIML Member State
The Netherlands

Number R137/2012-A-NL1-20.04 revision 1
Project number 2587679
Page 5 of 5

Bi-directional flow measurement

During conformity assessment it is sufficient to verify a bi-directional meter in one direction only. For bi-directional flow measurement the outlet pipe and flow conditioner shall be identical to the inlet. The installation of a temperature sensor is at 2–5D from the outlet of the meter. For bi-directional applications an additional temperature sensor can be installed 2–5D upstream of the meter. For bi-directional applications the meter and pipe spools including the thermo well(s), shall be calibrated as a meter package during the examination for putting into use of the gas meter.

Alternative welded configuration of the gas meter

The central meter body can be welded directly onto the flanges or to inlet and outlet pipes. The welding may not cause more than a 3% diameter step. The meter shall be installed as stated in "Installation of the gas meter". The central meter body, including welded piping or welded flanges, shall be calibrated as a meter package during the examination for putting into use of the gas meter.

Maintenance

A transducer path pair can be exchanged without deterioration of the metrological performance.

Revision	Date	Description of the modification
Initial	11 June 2020	Initial issue
1	26 March 2021	Update with TI TWIN type flow conditioner